



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL2/615/16/3

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

Umformtechnik Crimmitschau GmbH
Kitscherstraße 55 - 57
08451 Crimmitschau
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity P

in the range indicated in the annex.

validity: 2025-09-30 until 2028-09-29

München, 2025-09-30
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) JACOBI



EQ3145757



Certification Body
Material and Welding Technology

Sack

Dipl.-Ing. SACK
Deputy head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 8.1 1.2, 1.2/8.1	t = 2.1 - 6 mm t = 3 - 8 mm	FW FW
141	1.1 22	t = 1.2 - 12 mm t = 1.5 - 6 mm	FW, tack welding FW
142	1.1	t = 1 - 4 mm	BW, automatic
15	1.1	t = 1.3 - 5 mm	BW
211	1.1	t = 2 - 5 mm	-

Area of Application:

- New build of components for railway vehicles
 - combustion engines and fans

Responsible welding coordinator(s):

Philipp Klemm, Level A (IWE) [external]

born: 1998-11-27

1st deputy(ies) of the responsible welding coordinator(s):

Lars Pansa, Level A (IWE)

born: 1987-09-21

Others deputies:

Dirk Neef, Level C

born: 1975-01-03

Remarks:

Register no.:

TÜV SÜD/15085/CL2/615/16/3

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.